

MIG 500 IGBT MIG /MAG /MMA INVERTER WITH EXTERNAL FEEDER















1 Sunview Road #03-42 ECO-TECH @ Sunview Singapore 627615

Tel: 65-6766 6559 Fax: 65-6766 6498

E-mail:

sales@ ace-weld.com.sg

Website:

www.ace-weld.com.sg

Processes:

MIG, Flux Cored, Stick

Application:

Widely used on the high efficiency semi-automatic welding of various materials such as aluminium and its alloy, stainless steel, mild steel, copper alloy. Industries: - Automobile, Shipbuilding, Structural Steel, Motorcycle, Hardware, etc....

Superior Performance:

- * High Frequency 20KHz inverter technology provides lightweight, small volume and energy saving, significantly reduces customer's running costs.
- * Worldwide cutting-edged IGBT and fast recovery diode module combines with upgraded circuitry to provide longevity and reliability.
- * The effective protection circuitries against various damaged risks such as lack of phase, overload of voltage, overload of current, voltage shortage, overheat delivers high reliability during operating.
- * Advanced dynamic negative feedback control circuitry delivers optimal metal transfer feature and less spatter and fumes, ensures a better weld, makes this especially suitable for flux-cored process.
- * High OCV and slow feeding program combines with wire tip sharpening feature to ensure one-time successful arc starting.
- * Accurate setting of the welding parameters is easily achieved by the user friendly interface.
- * Suitable for various wires: Diameter 0.8 ~ 1.6mm solid and flux-cored mild steel, stainless steel, aluminium alloy wires. Stick (MMA) process is also available.

Machine Specifications

Input Power	415V +/- 10%
Voltage/Phase/Hertz	3 Phase, 50/60hz
Rated Input Current	28 A
Rated Input	24.7 KVA
Rated Output :	
Current / Voltage / Duty Cycle	500 A / 39 V / 80 %
Output Current Range (MIG)	100 ~ 500 A
Output Current Range (MMA)	40 ~ 400 A
Dimension (LxWxH)mm	55 x 34 x 62 cm
Weight (kg)	50 kg

ORDERING INFORMATION: UC-MC-MIG500