



Inverter Power

WFU 12ILS

4 roll drive wire feeder

Inline Feed unit
operates from OCV



Our in-line MIG feed unit operates from the OCV of any DC welding power source, without the need for control cables.

The simple front panel layout allows for ease of set up on CC or CV mode, and all functions are directly accessible by the multi function control knob and water proof push buttons.

Common functions such as wire feed speed and

- Powerful 4 roll wire drive system with electronic feed-back to provide accurate and stable wire feed
- Digital display of wire feed speed and voltage, wire speed may be set in either inches or meters per minute.
- Set burn back time.
- Set slow start time.
- Set initial start voltage.
- Set pre-gas and post-gas time.
- 2T or 4T gun switch latching.
- Wire inch and gas purge buttons.
- Activity counter, (displays how many hours the wire feeder has been in use).

Technical data	
Current Rating	400 amps @ 60% 300 amps @ 100%
Wire Diameter	0.8mm - 2.4mm
Max Wire Spool Size	20cm / 12"
Wire Speed Range	0 - 23m/min
Voltage Control	CC (constant current) — Yes CV (constant Voltage mode) — Yes Remote voltage control — Optional
Digital Display	Yes
Voltage Sensing	Yes
Current Sensing	Optional
Supply Voltage Range	10V — 100V with power backup for 2 seconds
Weight (kg)	15Kg
Dimension L x W x H	525 x 215 x 430
Construction	Suitcase